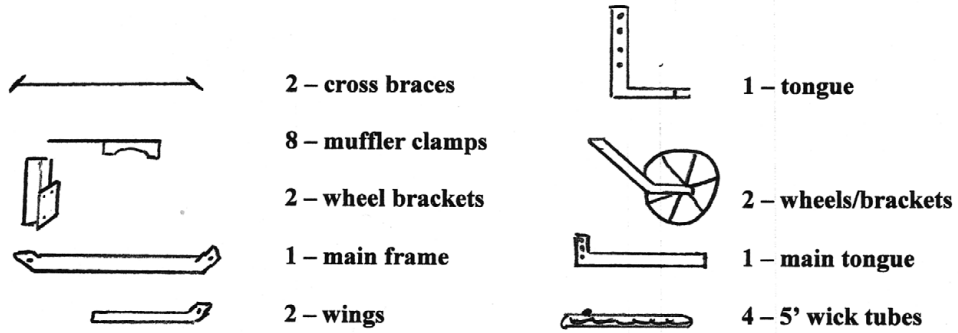


20' Trail Model Wick Weeder



8 – round 3" u-bolts
 4 - 3/8 x 3 1/2" bolts
 2 – 1/2 x 3 1/2" bolts
 2 – 1/2" lock nuts
 1 – 3/4 x 1 1/2" locking bolt

4 – pins
 4 – hair pins
 56 – 3/8" flange nuts
 18 – 2" square u-bolts

Slow Moving Vehicle Sign & Holder

SMV sign

2 – 1/4" x 1 bolts

SMV sign holder

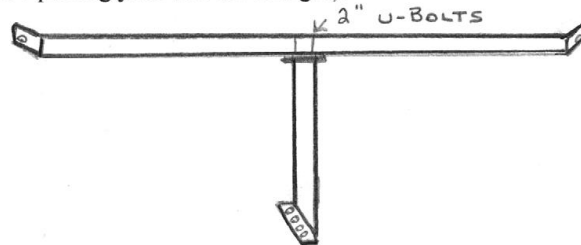
2 1/4" nuts



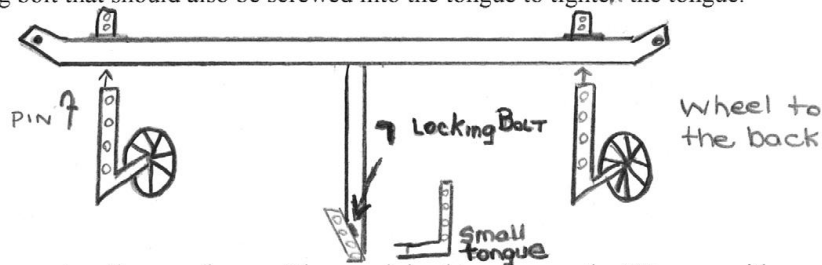
20' Trail Model Wick Weeder

Assembly Instructions:

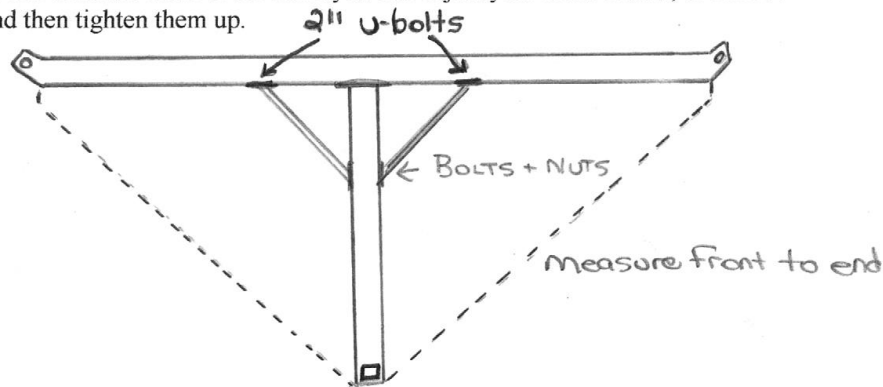
- Take the 10' long piece of 2" tubing (main frame) and lay it out on the ground.
- Take the 5' long piece of 2" tubing (main tongue) and lay it on the ground also with the flat plate up against the center of the 10' long main frame.
- Bolt them together with 2 - 2" u-bolts and flange nuts (make sure it is in the center or you will not be pulling your weeder straight).



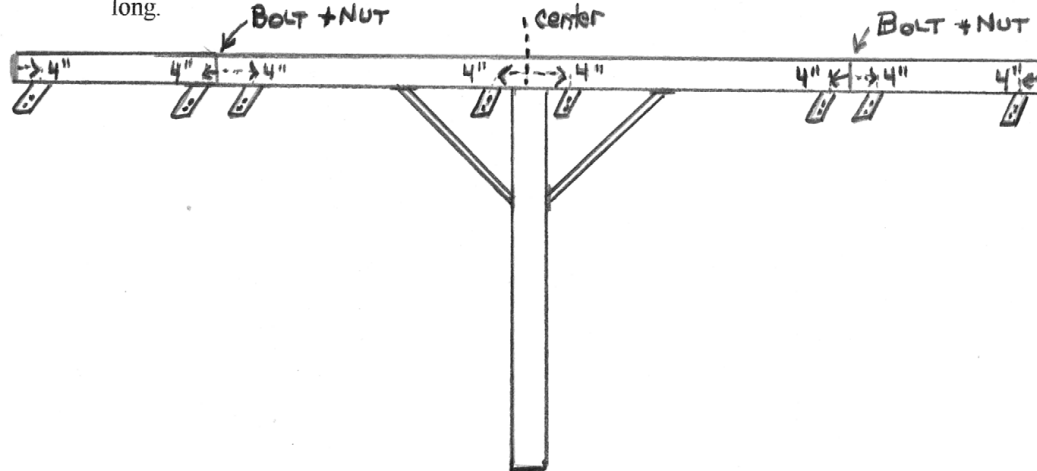
- Next you get the two wheel brackets and place them on the back side of the 10' main frame, close to the end. (place them according to your row width) The wheel brackets are mounted with 2- 2" u-bolts and flange nuts (the flat plate should go to the bottom with the rest sticking up). Once you have done this, you can slide the wheel into this bracket , securing it with a pin and hair pin. You should also insert the tongue into the front of the 5' long piece, and secure it with a pin and hair pin. There is a locking bolt that should also be screwed into the tongue to tighten the tongue.



- Next you can put on the cross braces. They are joined together on the 5' tongue with 4- 3/8 x 3 1/2" bolts and flange nuts, and fastened to the 10' main frame with 2- 2" u-bolts and flange nuts. Before tightening them measure from the front to the outside ends (this is done to make sure that when the unit is finished it will pull straight) If they do not measure close to the same you can adjust your cross braces, to correct this, and then tighten them up.



- Now you can bolt on the 5' wings, with a 1/2 x 3 1/2" bolt and lock nut.
- Your muffler clamps are mounted to the underside of the tubing on the main frame with 2" u-bolts and flange nuts. Place them in from the ends 4". The tubes are all 5' long.



- Now you are ready to mount the wick tubes with the 3" round u-bolts. Slip the u-bolt over the tube beside the end cap and then slide u-bolt into the muffler clamp. When fastening be sure not to tighten too tight, it should be snug but the pipe should not indent from over tightening. Make sure that the fill cap is at the top of the tube and that the ropes face straight ahead. (Do not mount the tube with the ropes facing straight down toward the ground. This puts too much pressure on the ropes when the tubes are full, and they will leak)
- To fold for transport just flip the 5' wing over, onto the 10' main frame.

